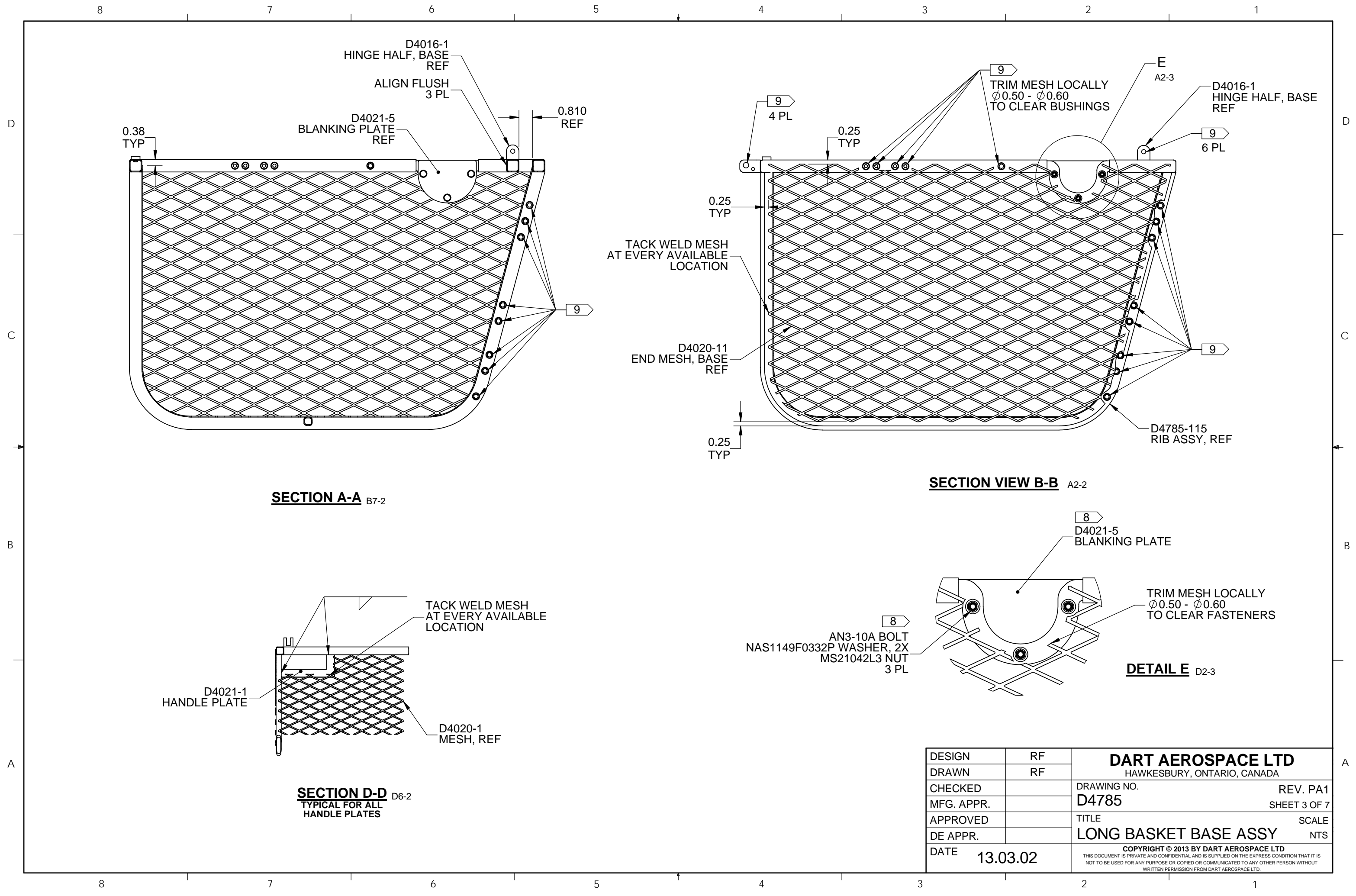


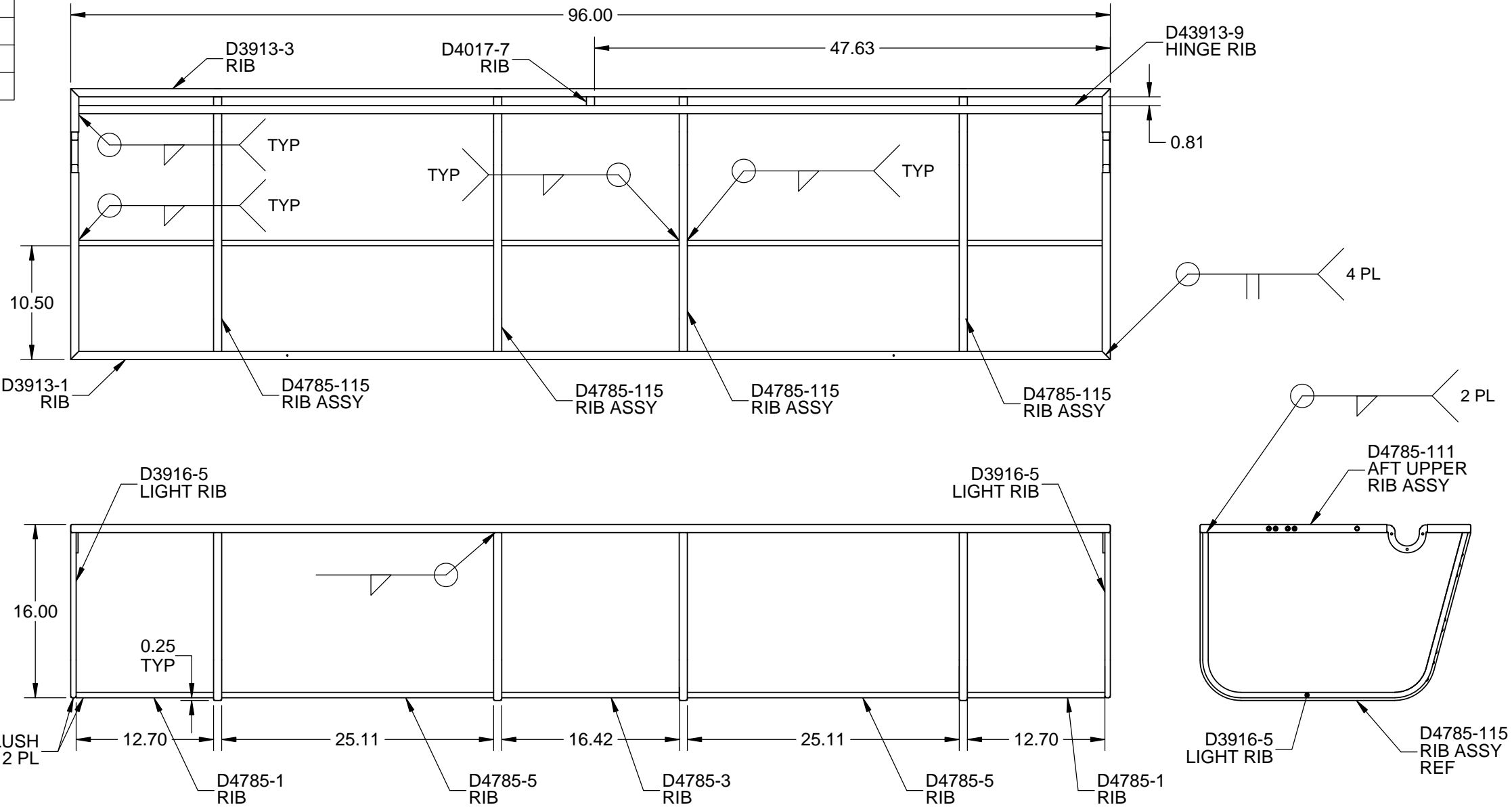
**D4785-041 LONG BASKET BASE ASSY, LH/RH**  
(MESH SHOWN LOCALLY FOR CLARITY)

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		<b>D4785</b>	SHEET 2 OF 7
APPROVED		TITLE	SCALE
DE APPR.		<b>LONG BASKET BASE ASSY</b>	NTS
DATE	13.03.02	COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. <b>D4785</b>	REV. PA1
MFG. APPR.			SHEET 3 OF 7
APPROVED		TITLE <b>LONG BASKET BASE ASSY</b>	SCALE NTS
DE APPR.		<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	13.03.02		

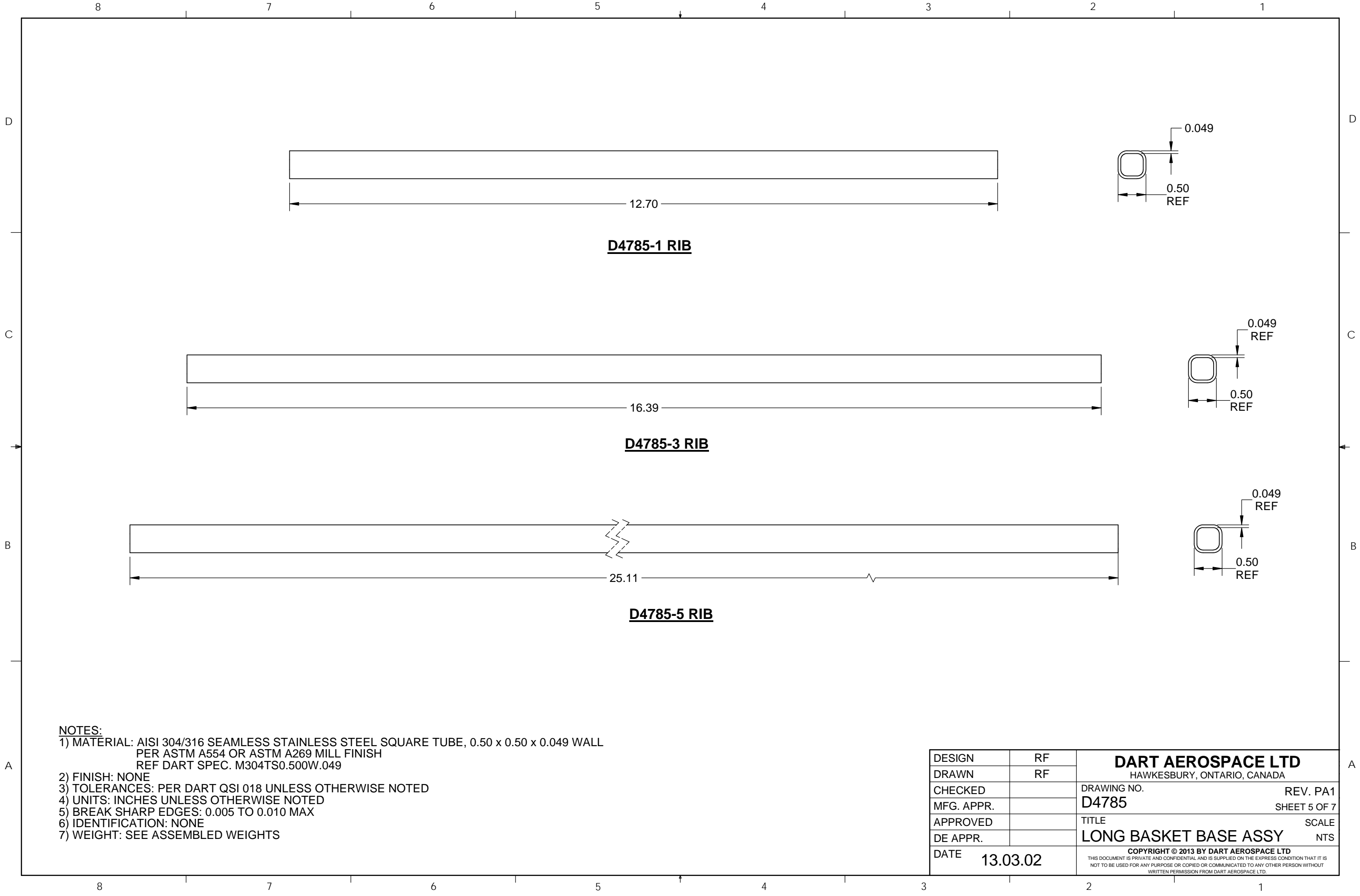
ITEM NO.	QTY. -101	PART NUMBER	DESCRIPTION
1	X	D4785-101	TUBULAR ASSEMBLY
2	1	D4785-111	AFT UPPER RIB ASSY
3	1	D4785-113	FWD UPPER RIB ASSY
4	4	D4785-115	RIB ASSEMBLY
5	2	D4785-1	RIB
6	1	D4785-3	RIB
7	2	D4785-5	RIB
8	1	D4017-7	RIB
9	2	D3916-5	RIB, LIGHT
10	1	D3913-1	RIB
11	1	D3913-3	RIB
12	1	D3913-9	HINGE RIB



NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: NONE  
7) WEIGHT: 25.25 lbs  
8) WELD PER DART QSI 004

**D4785-101 TUBULAR ASSEMBLY, LH/RH**

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. <b>D4785</b>	REV. PA1 SHEET 4 OF 7
MFG. APPR.		TITLE <b>LONG BASKET BASE ASSY</b>	SCALE NTS
APPROVED		<b>COPYRIGHT © 2013 BY DART AEROSPACE LTD</b> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DE APPR.			
DATE	13.03.02		

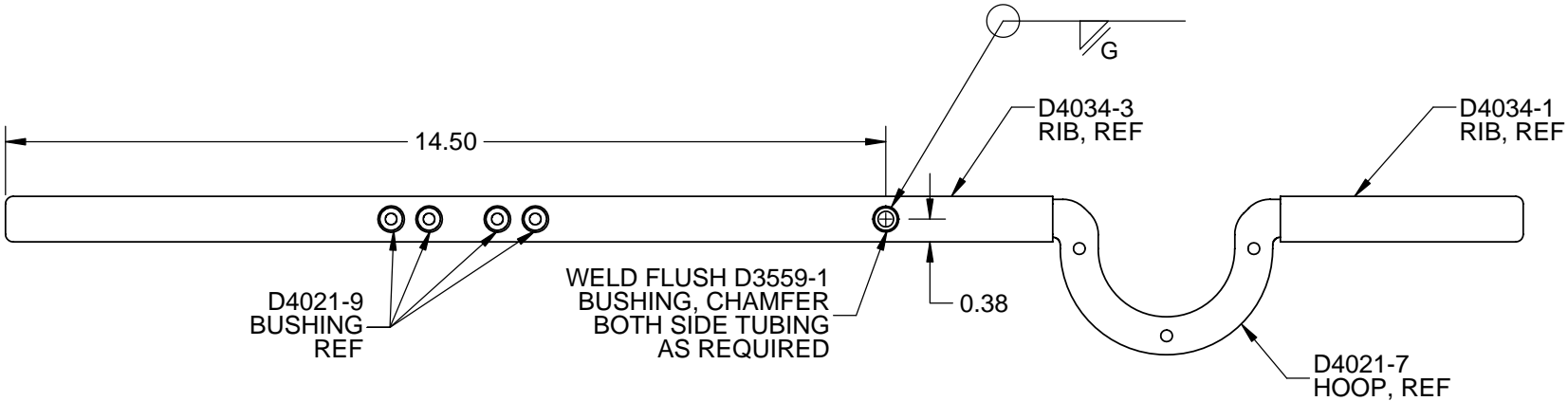


NOTES:

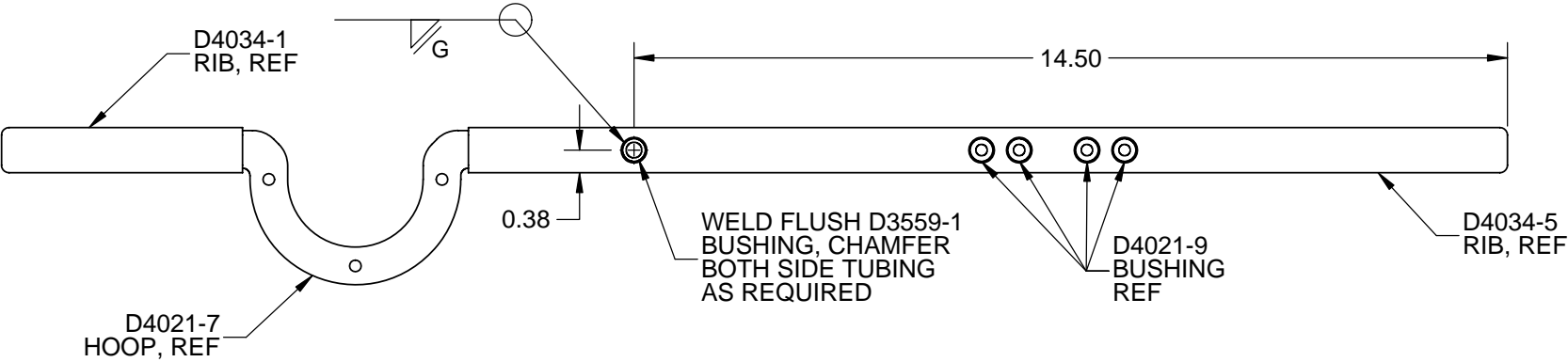
- 1) MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.50 x 0.50 x 0.049 WALL  
PER ASTM A554 OR ASTM A269 MILL FINISH  
REF DART SPEC. M304TS0.500W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		<b>D4785</b>	SHEET 5 OF 7
APPROVED		TITLE	SCALE
DE APPR.		<b>LONG BASKET BASE ASSY</b>	NTS
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ITEM NO.	QTY. -111	QTY. -113	PART NUMBER	DESCRIPTION
1	X		D4785-111	AFT UPPER RIB ASSY
2		X	D4785-113	FWD UPPER RIB ASSY
3	1		D4034-041	RIB ASSY
4		1	D4034-043	RIB ASSY
5	1	1	D3759-1	BUSHING



**D4785-111 AFT UPPER RIB ASSY**  
MAKE FROM D4034-041 RIB ASSY



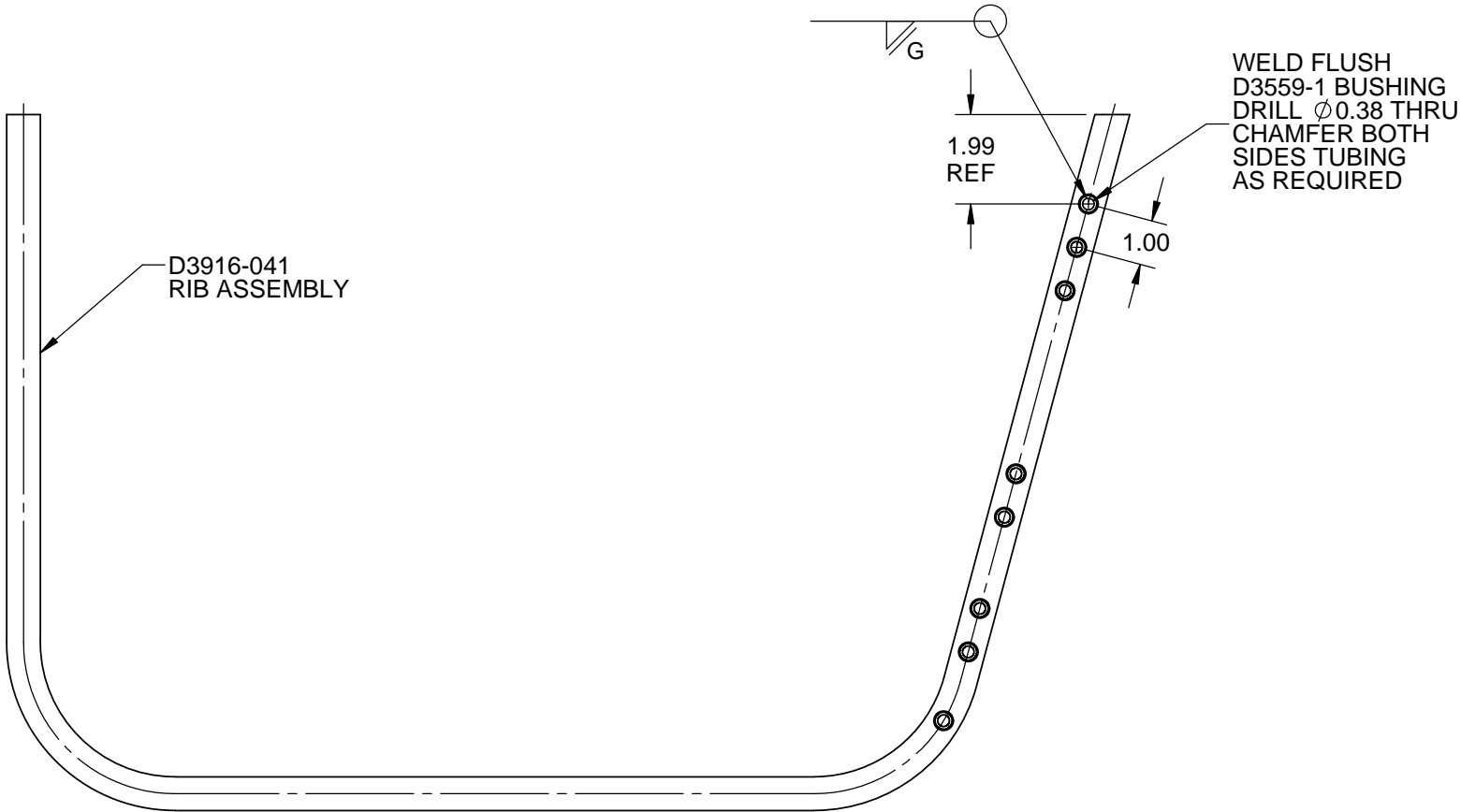
**D4785-113 FWD UPPER RIB ASSY**  
MAKE FROM D4034-043 RIB ASSY

**NOTES:**

- 1) MATERIAL: (QTY 1) D4034-041 & (QTY 1) D4034-043 AFT/FWD UPPER RIB ASSY
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS
- 8) WELD PER DART QSI 004

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. <b>D4785</b>	REV. PA1 SHEET 6 OF 7
MFG. APPR.		TITLE <b>LONG BASKET BASE ASSY</b>	SCALE NTS
APPROVED			
DE APPR.			
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ITEM NO.	QTY. -115	PART NUMBER	DESCRIPTION
1	X	D4785-115	RIB ASSEMBLY
2	1	D3916-041	RIB ASSY
3	1	D3759-1	BUSHING



**D4785-115 RIB ASSEMBLY**  
**MAKE FROM D3916-041 RIB ASSY**

- NOTES:
- 1) MATERIAL: D3916-041 RIB ASSEMBLY
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: SEE ASSEMBLED WEIGHTS
  - 8) WELD PER DART QSI 004

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED		DRAWING NO. <b>D4785</b>
MFG. APPR.		REV. PA1 SHEET 7 OF 7
APPROVED		TITLE <b>LONG BASKET BASE ASSY</b>
DE APPR.		SCALE NTS
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